



SAFETY DATA SHEET

DOW CHEMICAL COMPANY LIMITED

Safety Data Sheet according to REACH Regulation (EC) No 1907/2006, as retained and amended in UK law

Product name: XIAMETER™ RTV-3011 Thixo Additive

Revision Date: 09.10.2022

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DOW CHEMICAL COMPANY LIMITED encourages and expects you to read and understand the entire (M)SDS, as there is important information throughout the document. We expect you to follow the precautions identified in this document unless your use conditions would necessitate other appropriate methods or actions.

SECTION 1: IDENTIFICATION OF THE SUBSTANCE/MIXTURE AND OF THE COMPANY/UNDERTAKING

1.1 Product identifier

Product name: XIAMETER™ RTV-3011 Thixo Additive

Chemical name of the substance: Dimethyl siloxane, ethoxylated, 3-hydroxypropyl-terminated

CASRN: 102783-01-7

EC-No.: 600-355-7

1.2 Relevant identified uses of the substance or mixture and uses advised against

Identified uses: Rheology modifier

1.3 Details of the supplier of the safety data sheet

COMPANY IDENTIFICATION

DOW CHEMICAL COMPANY LIMITED

5 OAKWATER AVENUE

CHEADLE ROYAL BUSINESS PARK

CHEADLE

SK8 3SR

UNITED KINGDOM

Customer Information Number:

+44 (0) 1663 746518

SDSQuestion@dow.com

Fax:

+44 (0) 1663 746605

1.4 EMERGENCY TELEPHONE NUMBER

24-Hour Emergency Contact: 0031 115 694 982

Local Emergency Contact: 00 31 115 69 4982

SECTION 2: HAZARDS IDENTIFICATION

2.1 Classification of the substance or mixture

Classification according to Regulation (EC) No 1272/2008, as retained and amended in UK law

Reproductive toxicity - Category 2 - H361f

Long-term (chronic) aquatic hazard - Category 1 - H410

For the full text of the H-Statements mentioned in this Section, see Section 16.

2.2 Label elements

Labelling according to Regulation (EC) No 1272/2008, as retained and amended in UK law

Hazard pictograms



Signal word: **WARNING**

Hazard statements

H361f Suspected of damaging fertility.
H410 Very toxic to aquatic life with long lasting effects.

Precautionary statements

P201 Obtain special instructions before use.
P273 Avoid release to the environment.
P280 Wear protective gloves/ protective clothing/ eye protection/ face protection/ hearing protection.
P308 + P313 IF exposed or concerned: Get medical advice/ attention.
P391 Collect spillage.
P501 Dispose of contents and/or container to an approved waste disposal plant.

2.3 Other hazards

This product contains octamethylcyclotetrasiloxane (D4) that has been identified by the Member State Committee of ECHA as fulfilling the PBT and vPvB criteria laid down in Annex XIII to Regulation (EC) No 1907/2006. See Section 12 for additional information.

This product contains decamethylcyclopentasiloxane (D5) that has been identified by the Member State Committee of ECHA as fulfilling the vPvB criteria laid down in Annex XIII to Regulation (EC) No 1907/2006. See Section 12 for additional information.

This product contains dodecamethylcyclohexasiloxane (D6) that has been identified by the Member State Committee of ECHA as fulfilling the vPvB criteria laid down in Annex XIII to Regulation (EC) No 1907/2006. See Section 12 for additional information.

SECTION 3: COMPOSITION/INFORMATION ON INGREDIENTS

3.1 Substances

This product is a substance.

Substance name: Dimethyl siloxane, ethoxylated, 3-hydroxypropyl-terminated

CASRN: 102783-01-7

EC-No.: 600-355-7

CASRN / EC-No. / Index-No.	UK REACH Registration Number	Concentration	Component	Classification: REGULATION (EC) No 1272/2008, as retained and amended in UK law
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CASRN 556-67-2 EC-No. 209-136-7 Index-No. 014-018-00-1	—	>= 3.42 - <= 8.05 %	octamethylcyclotetr asiloxane [D4]	Flam. Liq. 3; H226 Repr. 2; H361f Aquatic Chronic 1; H410 M-Factor (Chronic aquatic toxicity): 10 Acute toxicity estimate Acute oral toxicity: > 4,800 mg/kg Acute inhalation toxicity: 36 mg/l, 4 Hour, dust/mist Acute dermal toxicity: > 2,400 mg/kg
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PBT and vPvB substance

CASRN 541-02-6 EC-No. 208-764-9 Index-No. —	—	>= 1.7 - <= 2.61 %	Decamethylcyclope ntasiloxane	Not classified Acute toxicity estimate Acute oral toxicity: > 24,134 mg/kg Acute inhalation toxicity: 8.67 mg/l, 4 Hour, dust/mist Acute dermal toxicity: > 2,000 mg/kg
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CASRN 540-97-6 EC-No. 208-762-8 Index-No. —	—	>= 0.9 - <= 1.31 %	Dodecamethyl cyclohexasiloxane	Not classified Acute toxicity estimate Acute oral toxicity: > 2,000 mg/kg Acute dermal toxicity: > 2,000 mg/kg
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Substances with a workplace exposure limit

CASRN 25322-68-3 EC-No. Polymer Index-No. —	—	>= 3.0 - <= 5.0 %	Polyethylene glycol	Not classified Acute toxicity estimate Acute oral toxicity: > 10,000 mg/kg Acute inhalation toxicity:
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				> 2.86 mg/l, 4 Hour, dust/mist Acute dermal toxicity: > 20,000 mg/kg
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For the full text of the H-Statements mentioned in this Section, see Section 16.

SECTION 4: FIRST AID MEASURES

4.1 Description of first aid measures

General advice:

If potential for exposure exists refer to Section 8 for specific personal protective equipment.

Inhalation: Move person to fresh air and keep comfortable for breathing; consult a physician.

Skin contact: Wash off with plenty of water.

Eye contact: Flush eyes thoroughly with water for several minutes. Remove contact lenses after the initial 1-2 minutes and continue flushing for several additional minutes. If effects occur, consult a physician, preferably an ophthalmologist.

Ingestion: If swallowed, seek medical attention. Do not induce vomiting unless directed to do so by medical personnel.

4.2 Most important symptoms and effects, both acute and delayed:

Suspected of damaging fertility.

4.3 Indication of any immediate medical attention and special treatment needed

Notes to physician: No specific antidote. Treatment of exposure should be directed at the control of symptoms and the clinical condition of the patient.

SECTION 5: FIREFIGHTING MEASURES

5.1 Extinguishing media

Suitable extinguishing media: Alcohol-resistant foam. Dry chemical. Dry sand.

Unsuitable extinguishing media: High volume water jet. Do not use direct water stream..

5.2 Special hazards arising from the substance or mixture

Hazardous combustion products: Silicon oxides. Carbon oxides. Formaldehyde.

Unusual Fire and Explosion Hazards: Flash back possible over considerable distance.. Exposure to combustion products may be a hazard to health.. Closed containers may rupture via pressure build-up when exposed to fire or extreme heat.. Fire burns more vigorously than would be expected.. Vapours may form explosive mixtures with air..

5.3 Advice for firefighters

Fire Fighting Procedures: Use water spray to cool unopened containers.. Evacuate area.. Collect contaminated fire extinguishing water separately. This must not be discharged into drains.. Fire residues and contaminated fire extinguishing water must be disposed of in accordance with local regulations.. Contain fire water run-off if possible. Fire water run-off, if not contained, may cause environmental damage.. Use water spray to cool fire exposed containers and fire affected zone until fire is out and danger of reignition has passed.. Do not use a solid water stream as it may scatter and spread fire.. Use extinguishing measures that are appropriate to local circumstances and the surrounding environment. Remove undamaged containers from fire area if it is safe to do so.

Special protective equipment for firefighters: In the event of fire, wear self-contained breathing apparatus.. Use personal protective equipment..

SECTION 6: ACCIDENTAL RELEASE MEASURES

6.1 Personal precautions, protective equipment and emergency procedures: Remove all sources of ignition. Use personal protective equipment. Follow safe handling advice and personal protective equipment recommendations.

6.2 Environmental precautions: Do not release the product to the aquatic environment above defined regulatory levels. Prevent further leakage or spillage if safe to do so. Prevent spreading over a wide area (e.g. by containment or oil barriers). Retain and dispose of contaminated wash water. Local authorities should be advised if significant spillages cannot be contained.

6.3 Methods and materials for containment and cleaning up: Non-sparking tools should be used. Soak up with inert absorbent material. Suppress (knock down) gases/vapours/mists with a water spray jet. Clean up remaining materials from spill with suitable absorbant. Local or national regulations may apply to releases and disposal of this material, as well as those materials and items employed in the cleanup of releases. You will need to determine which regulations are applicable. For large spills, provide dyking or other appropriate containment to keep material from spreading. If dyked material can be pumped, store recovered material in appropriate container. Dispose of saturated absorbent or cleaning materials appropriately, since spontaneous heating may occur.

6.4 Reference to other sections:

See sections: 7, 8, 11, 12 and 13.

SECTION 7: HANDLING AND STORAGE

7.1 Precautions for safe handling: Avoid inhalation of vapour or mist. Avoid contact with eyes. Do not swallow. Avoid prolonged or repeated contact with skin. Keep container tightly closed. Keep away from heat and sources of ignition. Take precautionary measures against static discharges. Take care to prevent spills, waste and minimize release to the environment. Handle in accordance with good industrial hygiene and safety practice. CONTAINERS MAY BE HAZARDOUS WHEN EMPTY. Since emptied containers retain product residue follow all (M)SDS and label warnings even after container is emptied.

Use with local exhaust ventilation. See Engineering measures under EXPOSURE CONTROLS/PERSONAL PROTECTION section.

7.2 Conditions for safe storage, including any incompatibilities: Keep in properly labelled containers. Store locked up. Keep tightly closed. Keep in a cool, well-ventilated place. Store in accordance with the particular national regulations. Keep away from heat and sources of ignition.

Do not store with the following product types: Strong oxidizing agents. Explosives. Gases.
Unsuitable materials for containers: None known.

7.3 Specific end use(s): See the technical data sheet on this product for further information.

SECTION 8: EXPOSURE CONTROLS/PERSONAL PROTECTION

8.1 Control parameters

If exposure limits exist, they are listed below. If no exposure limits are displayed, then no values are applicable.

Component	Regulation	Type of listing	Value
octamethylcyclotetrasiloxane [D4]	US WEEL	TWA	10 ppm
Decamethylcyclopentasiloxane	US WEEL	TWA	10 ppm
Polyethylene glycol	US WEEL	TWA aerosol	10 mg/m ³

Recommended monitoring procedures

Monitoring of the concentration of substances in the breathing zone of workers or in the general workplace may be required to confirm compliance with the Occupational Exposure Limits and the adequacy of exposure controls. For some substances biological monitoring may also be appropriate. Validated exposure measurement methods should be applied by a competent person and samples should be analysed by an accredited laboratory.

Reference should be made to monitoring standards, such as the following: European Standard EN 689 (Workplace atmospheres - Guidance for the assessment of exposure by inhalation to chemical agents for comparison with limit values and measurement strategy); European Standard EN 14042 (Workplace atmospheres - Guide for the application and use of procedures for the assessment of exposure to chemical and biological agents); European Standard EN 482 (Workplace atmospheres - General requirements for the performance of procedures for the measurement of chemical agents). Reference to national guidance documents for methods for the determination of hazardous substances will also be required.

Examples of sources of recommended exposure measurement methods are given below or contact the supplier. Further national methods may be available.

National Institute of Occupational Safety and Health (NIOSH), USA: Manual of Analytical Methods.

Occupational Safety and Health Administration (OSHA), USA: Sampling and Analytical Methods.

Health and Safety Executive (HSE), United Kingdom: Methods for the Determination of Hazardous Substances.

Institut für Arbeitsschutz Deutschen Gesetzlichen Unfallversicherung (IFA), Germany.

L'Institut National de Recherche et de Sécurité, (INRS), France.

Derived No Effect Level

octamethylcyclotetrasiloxane [D4]

Workers

Acute systemic effects		Acute local effects		Long-term systemic effects		Long-term local effects	
Dermal	Inhalation	Dermal	Inhalation	Dermal	Inhalation	Dermal	Inhalation
n.a.	n.a.	n.a.	n.a.	n.a.	73 mg/m ³	n.a.	73 mg/m ³

Consumers

<i>Acute systemic effects</i>			<i>Acute local effects</i>		<i>Long-term systemic effects</i>			<i>Long-term local effects</i>	
Dermal	Inhalation	Oral	Dermal	Inhalation	Dermal	Inhalation	Oral	Dermal	Inhalation
n.a.	n.a.	n.a.	n.a.	n.a.	n.a.	13 mg/m ³	3.7 mg/kg bw/day	n.a.	13 mg/m ³

Decamethylcyclopentasiloxane

Workers

<i>Acute systemic effects</i>		<i>Acute local effects</i>		<i>Long-term systemic effects</i>		<i>Long-term local effects</i>	
Dermal	Inhalation	Dermal	Inhalation	Dermal	Inhalation	Dermal	Inhalation
n.a.	n.a.	n.a.	n.a.	n.a.	97.3 mg/m ³	n.a.	24.2 mg/m ³

Consumers

<i>Acute systemic effects</i>			<i>Acute local effects</i>		<i>Long-term systemic effects</i>			<i>Long-term local effects</i>	
Dermal	Inhalation	Oral	Dermal	Inhalation	Dermal	Inhalation	Oral	Dermal	Inhalation
n.a.	n.a.	n.a.	n.a.	n.a.	n.a.	17.3 mg/m ³	5 mg/kg bw/day	n.a.	4.3 mg/m ³

Dodecamethyl cyclohexasiloxane

Workers

<i>Acute systemic effects</i>		<i>Acute local effects</i>		<i>Long-term systemic effects</i>		<i>Long-term local effects</i>	
Dermal	Inhalation	Dermal	Inhalation	Dermal	Inhalation	Dermal	Inhalation
n.a.	n.a.	n.a.	6.1 mg/m ³	n.a.	n.a.	n.a.	1.22 mg/m ³

Consumers

<i>Acute systemic effects</i>			<i>Acute local effects</i>		<i>Long-term systemic effects</i>			<i>Long-term local effects</i>	
Dermal	Inhalation	Oral	Dermal	Inhalation	Dermal	Inhalation	Oral	Dermal	Inhalation
n.a.	n.a.	n.a.	n.a.	1.5 mg/m ³	n.a.	n.a.	n.a.	n.a.	0.3 mg/m ³

Predicted No Effect Concentration

octamethylcyclotetrasiloxane [D4]

Compartment	PNEC
Fresh water	0.0015 mg/l
Marine water	0.00015 mg/l
Fresh water sediment	3 mg/kg
Marine sediment	0.3 mg/kg
Soil	0.54 mg/kg
Sewage treatment plant	10 mg/l
Oral	41 mg/kg food

Decamethylcyclopentasiloxane

Compartment	PNEC
Fresh water	> 0.0012 mg/l
Marine water	> 0.00012 mg/l
Fresh water sediment	11 mg/kg
Marine sediment	1.1 mg/kg
Soil	2.54 mg/kg
Sewage treatment plant	10 mg/l
Oral	16 mg/kg food

Dodecamethyl cyclohexasiloxane

Compartment	PNEC
Fresh water sediment	13.5 mg/kg
Marine sediment	1.35 mg/kg
Oral	66.7 mg/kg food

8.2 Exposure controls

Engineering controls: Use local exhaust ventilation, or other engineering controls to maintain airborne levels below exposure limit requirements or guidelines. If there are no applicable exposure limit requirements or guidelines, general ventilation should be sufficient for most operations. Local exhaust ventilation may be necessary for some operations.

Individual protection measures

Eye/face protection: Use safety glasses (with side shields). Safety glasses (with side shields) should be consistent with EN 166 or equivalent.

Skin protection

Hand protection: Use gloves chemically resistant to this material when prolonged or frequently repeated contact could occur. Use chemical resistant gloves classified under Standard EN374: Protective gloves against chemicals and micro-organisms. Examples of preferred glove barrier materials include: Butyl rubber. Neoprene. Nitrile/butadiene rubber ("nitrile" or "NBR"). Ethyl vinyl alcohol laminate ("EVAL"). Polyvinyl chloride ("PVC" or "vinyl"). Natural rubber ("latex"). When prolonged or frequently repeated contact may occur, a glove with a protection class of 3 or higher (breakthrough time greater than 60 minutes according to EN 374) is recommended. Glove thickness alone is not a good indicator of the level of protection a glove provides against a chemical substance as this level of protection is also highly dependent on the specific composition of the material that the glove is fabricated from. The thickness of the glove must, depending on model and type of material, generally be more than 0.35 mm to offer sufficient protection for prolonged and frequent contact with the substance. As an exception to this general rule it is known that multilayer laminate gloves may offer prolonged protection at thicknesses less than 0.35 mm. Other glove materials with a thickness of less than 0.35 mm may offer sufficient protection when only brief contact is expected. NOTICE: The selection of a specific glove for a particular application and duration of use in a workplace should also take into account all relevant workplace factors such as, but not limited to: Other chemicals which may be handled, physical requirements (cut/puncture protection, dexterity, thermal protection), potential body reactions to glove materials, as well as the instructions/specifications provided by the glove supplier.

Other protection: Wear clean, body-covering clothing.

Respiratory protection: Respiratory protection should be worn when there is a potential to exceed the exposure limit requirements or guidelines. If there are no applicable exposure limit requirements or guidelines, wear respiratory protection when adverse effects, such as

respiratory irritation or discomfort have been experienced, or where indicated by your risk assessment process. For most conditions no respiratory protection should be needed; however, if discomfort is experienced, use an approved air-purifying respirator. Use the following CE approved air-purifying respirator: Organic vapor cartridge, type A (boiling point >65 °C, meeting standard EN 14387).

SECTION 9: PHYSICAL AND CHEMICAL PROPERTIES

9.1 Information on basic physical and chemical properties

Appearance

Physical state	liquid
Color	amber
Odor	characteristic
Odor Threshold	No data available
pH	No data available
Melting point/range	No data available
Freezing point	No data available
Boiling point (760 mmHg)	> 65 °C
Flash point	Tag closed cup 67 °C
Evaporation Rate (Butyl Acetate = 1)	No data available
Flammability (solid, gas)	Not applicable
Lower explosion limit	No data available
Upper explosion limit	No data available
Vapor Pressure	No data available
Relative Vapor Density (air = 1)	No data available
Relative Density (water = 1)	1.036
Water solubility	No data available
Partition coefficient: n-octanol/water	No data available
Auto-ignition temperature	No data available
Decomposition temperature	No data available
Kinematic Viscosity	310 cSt
Explosive properties	Not explosive
Oxidizing properties	The substance or mixture is not classified as oxidizing.

9.2 Other information

Molecular weight	No data available
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NOTE: The physical data presented above are typical values and should not be construed as a specification.

SECTION 10: STABILITY AND REACTIVITY

10.1 Reactivity: Not classified as a reactivity hazard.

10.2 Chemical stability: Stable under normal conditions.

10.3 Possibility of hazardous reactions: Can react with strong oxidizing agents. Vapours may form explosive mixture with air. Combustible liquid.

10.4 Conditions to avoid: Heat, flames and sparks.

10.5 Incompatible materials: Avoid contact with oxidizing materials.

10.6 Hazardous decomposition products:

Decomposition products can include and are not limited to: Formaldehyde. Aldehydes. Alcohols. Ethers. Organic acids.

SECTION 11: TOXICOLOGICAL INFORMATION

Toxicological information appears in this section when such data is available.

11.1 Information on toxicological effects

Information on likely routes of exposure

Inhalation, Eye contact, Skin contact, Ingestion.

Acute toxicity (represents short term exposures with immediate effects - no chronic/delayed effects known unless otherwise noted)

Acute Toxicity Endpoints:

Acute oral toxicity

Information for the Product:

Low toxicity if swallowed. Small amounts swallowed incidentally as a result of normal handling operations are not likely to cause injury; however, swallowing larger amounts may cause injury.

As product: Single dose oral LD50 has not been determined.

Based on information for component(s):

LD50, Rat, > 2,000 mg/kg Estimated.

Information for components:

octamethylcyclotetrasiloxane [D4]

LD50, Rat, male, > 4,800 mg/kg No deaths occurred at this concentration.

Decamethylcyclopentasiloxane

LD50, Rat, male and female, > 24,134 mg/kg

Dodecamethyl cyclohexasiloxane

LD50, Rat, male and female, > 2,000 mg/kg No deaths occurred at this concentration.

Polyethylene glycol

Typical for this family of materials. LD50, Rat, > 10,000 mg/kg

Acute dermal toxicity

Information for the Product:

Prolonged skin contact is unlikely to result in absorption of harmful amounts.

As product: The dermal LD50 has not been determined.

Based on information for a similar material:

LD50, Rabbit, > 2,000 mg/kg Estimated.

Information for components:

octamethylcyclotetrasiloxane [D4]

LD50, Rat, male and female, > 2,400 mg/kg No deaths occurred at this concentration.

Decamethylcyclopentasiloxane

LD50, Rabbit, male and female, > 2,000 mg/kg No deaths occurred at this concentration.

Dodecamethyl cyclohexasiloxane

LD50, Rabbit, male and female, > 2,000 mg/kg

Polyethylene glycol

Typical for this family of materials. LD50, Rabbit, > 20,000 mg/kg

Acute inhalation toxicity

Information for the Product:

Brief exposure (minutes) is not likely to cause adverse effects. Excessive exposure may cause irritation to upper respiratory tract (nose and throat).

As product: The LC50 has not been determined.

Information for components:

octamethylcyclotetrasiloxane [D4]

LC50, Rat, male and female, 4 Hour, dust/mist, 36 mg/l OECD Test Guideline 403

Decamethylcyclopentasiloxane

LC50, Rat, male and female, 4 Hour, dust/mist, 8.67 mg/l

Dodecamethyl cyclohexasiloxane

The LC50 has not been determined.

Polyethylene glycol

Typical for this family of materials. LC50, Rat, 4 Hour, dust/mist, > 2.86 mg/l No deaths occurred at this concentration.

Skin corrosion/irritation

Information for the Product:

Based on information for component(s):
Brief contact is essentially nonirritating to skin.

Information for components:

octamethylcyclotetrasiloxane [D4]

Brief contact is essentially nonirritating to skin.

Decamethylcyclopentasiloxane

Prolonged contact is essentially nonirritating to skin.

Dodecamethyl cyclohexasiloxane

Essentially nonirritating to skin.

Polyethylene glycol

Prolonged exposure not likely to cause significant skin irritation.
May cause more severe response if skin is abraded (scratched or cut).

Serious eye damage/eye irritation

Information for the Product:

Based on information for component(s):
May cause slight temporary eye irritation.
Corneal injury is unlikely.

Information for components:

octamethylcyclotetrasiloxane [D4]

Essentially nonirritating to eyes.

Decamethylcyclopentasiloxane

Essentially nonirritating to eyes.

Dodecamethyl cyclohexasiloxane

May cause slight temporary eye irritation.
Corneal injury is unlikely.

Polyethylene glycol

May cause slight temporary eye irritation.
Corneal injury is unlikely.

Sensitization

Information for the Product:

For skin sensitization:
No relevant data found.

For respiratory sensitization:
No relevant data found.

Information for components:

octamethylcyclotetrasiloxane [D4]

Did not cause allergic skin reactions when tested in guinea pigs.

For respiratory sensitization:
No relevant data found.

Decamethylcyclopentasiloxane

Did not demonstrate the potential for contact allergy in mice.

For respiratory sensitization:
No relevant data found.

Dodecamethyl cyclohexasiloxane

Did not cause allergic skin reactions when tested in guinea pigs.

For respiratory sensitization:
No relevant data found.

Polyethylene glycol

For this family of materials:
Did not cause allergic skin reactions when tested in humans.
For this family of materials, sensitization studies done in guinea pigs have been negative.

For respiratory sensitization:
No relevant data found.

Specific Target Organ Systemic Toxicity (Single Exposure)

Information for the Product:

Product test data not available.

Information for components:

octamethylcyclotetrasiloxane [D4]

Evaluation of available data suggests that this material is not an STOT-SE toxicant.

Decamethylcyclopentasiloxane

Evaluation of available data suggests that this material is not an STOT-SE toxicant.

Dodecamethyl cyclohexasiloxane

Evaluation of available data suggests that this material is not an STOT-SE toxicant.

Polyethylene glycol

Evaluation of available data suggests that this material is not an STOT-SE toxicant.

Aspiration Hazard

Information for the Product:

Based on physical properties, not likely to be an aspiration hazard.

Information for components:

octamethylcyclotetrasiloxane [D4]

May be harmful if swallowed and enters airways.

Decamethylcyclopentasiloxane

Based on physical properties, not likely to be an aspiration hazard.

Dodecamethyl cyclohexasiloxane

Based on physical properties, not likely to be an aspiration hazard.

Polyethylene glycol

Based on physical properties, not likely to be an aspiration hazard.

Chronic toxicity (represents longer term exposures with repeated dose resulting in chronic/delayed effects - no immediate effects known unless otherwise noted)

Specific Target Organ Systemic Toxicity (Repeated Exposure)

Information for the Product:

Product test data not available.

Information for components:

octamethylcyclotetrasiloxane [D4]

In animals, effects have been reported on the following organs:

Kidney.

Liver.

Respiratory tract.

Female reproductive organs.

Decamethylcyclopentasiloxane

Based on available data, repeated exposures are not anticipated to cause significant adverse effects.

Dodecamethyl cyclohexasiloxane

Based on available data, repeated exposures are not anticipated to cause significant adverse effects.

Polyethylene glycol

Based on available data, repeated exposures are not anticipated to cause significant adverse effects.

Recent findings of kidney failure and death in burn patients, as well as some studies using animal burn models, suggest that polyethylene glycol may have been a factor.

The use of topical applications containing this material may not be appropriate in severely burned patients.

Carcinogenicity

Information for the Product:

Product test data not available.

Information for components:

octamethylcyclotetrasiloxane [D4]

Results from a 2 year repeated vapour inhalation exposure study to rats of octamethylcyclotetrasiloxane (D4) indicate effects (benign uterine adenomas) in the uterus of female animals. This finding occurred at the highest exposure dose (700 ppm) only. Studies to date have not demonstrated if these effects occur through pathways that are relevant to humans. Repeated exposure in rats to D4 resulted in protoporphyrin accumulation in the liver. Without knowledge of the specific mechanism leading to the protoporphyrin accumulation the relevance of this finding to humans is unknown.

Decamethylcyclopentasiloxane

Results from a 2 year repeated vapour inhalation exposure study to rats of decamethylcyclopentasiloxane (D5) indicate effects (uterine endometrial tumors) in female animals. This finding occurred at the highest exposure dose (160 ppm) only. Studies to date have not demonstrated if this effect occurs through a pathway that is relevant to humans.

Dodecamethyl cyclohexasiloxane

No relevant data found.

Polyethylene glycol

Polyethylene glycols did not cause cancer in long-term animal studies.

Teratogenicity

Suspected of damaging fertility.

Information for the Product:

Product test data not available.

Information for components:

octamethylcyclotetrasiloxane [D4]

Did not cause birth defects or any other fetal effects in laboratory animals.

Decamethylcyclopentasiloxane

Did not cause birth defects or any other fetal effects in laboratory animals.

Dodecamethyl cyclohexasiloxane

No relevant data found.

Polyethylene glycol

Did not cause birth defects or any other fetal effects in laboratory animals.

Reproductive toxicity

Suspected of damaging fertility.

Information for the Product:

Product test data not available.

Information for components:

octamethylcyclotetrasiloxane [D4]

In laboratory animal studies, effects on reproduction have been seen only at doses that produced significant toxicity to the parent animals. In animal studies, has been shown to interfere with fertility.

Decamethylcyclopentasiloxane

In animal studies, did not interfere with reproduction.

Dodecamethyl cyclohexasiloxane

In animal studies, did not interfere with reproduction.

Polyethylene glycol

In animal studies, did not interfere with reproduction.

Mutagenicity

Information for the Product:

Product test data not available.

Information for components:

octamethylcyclotetrasiloxane [D4]

In vitro genetic toxicity studies were negative. Animal genetic toxicity studies were negative.

Decamethylcyclopentasiloxane

In vitro genetic toxicity studies were negative. Animal genetic toxicity studies were negative.

Dodecamethyl cyclohexasiloxane

In vitro genetic toxicity studies were negative. Animal genetic toxicity studies were negative.

Polyethylene glycol

In vitro genetic toxicity studies were negative. Animal genetic toxicity studies were negative.

SECTION 12: ECOLOGICAL INFORMATION

Ecotoxicological information appears in this section when such data is available.

12.1 Toxicity**octamethylcyclotetrasiloxane [D4]****Acute toxicity to fish**

Not expected to be acutely toxic to aquatic organisms.

No toxicity at the limit of solubility

LC50, Oncorhynchus mykiss (rainbow trout), flow-through, 96 Hour, > 0.022 mg/l

No toxicity at the limit of solubility

LC50, Cyprinodon variegatus (sheepshead minnow), flow-through, 14 d, > 0.0063 mg/l

Acute toxicity to aquatic invertebrates

No toxicity at the limit of solubility

EC50, Mysidopsis bahia (opossum shrimp), flow-through test, 96 Hour, > 0.0091 mg/l

No toxicity at the limit of solubility

EC50, Daphnia magna (Water flea), flow-through test, 48 Hour, > 0.015 mg/l

Acute toxicity to algae/aquatic plants

No toxicity at the limit of solubility

ErC50, Pseudokirchneriella subcapitata (green algae), 96 Hour, Growth rate, > 0.022 mg/l

No toxicity at the limit of solubility

EC10, Pseudokirchneriella subcapitata (green algae), 96 Hour, Growth rate, >= 0.022 mg/l

Chronic toxicity to fish

No toxicity at the limit of solubility

NOEC, Oncorhynchus mykiss (rainbow trout), 93 d, growth, >= 0.0044 mg/l

Chronic toxicity to aquatic invertebrates

NOEC, Daphnia magna (Water flea), 21 d, survival, 0.0079 mg/l

Decamethylcyclopentasiloxane**Acute toxicity to fish**

Not expected to be acutely toxic to aquatic organisms.

No toxicity at the limit of solubility

LC50, Oncorhynchus mykiss (rainbow trout), 96 Hour, > 16 µg/l, OECD Test Guideline 204 or Equivalent

Acute toxicity to aquatic invertebrates

No toxicity at the limit of solubility

EC50, Daphnia magna, 48 Hour, > 2.9 mg/l, OECD Test Guideline 202 or Equivalent

Acute toxicity to algae/aquatic plants

No toxicity at the limit of solubility

ErC50, Pseudokirchneriella subcapitata (green algae), 96 Hour, Growth rate, > 0.012 mg/l

No toxicity at the limit of solubility

NOEC, Pseudokirchneriella subcapitata (green algae), 96 Hour, Growth rate, 0.012 mg/l

Chronic toxicity to fish

No toxicity at the limit of solubility

LC50, Oncorhynchus mykiss (rainbow trout), 14 d, > 16 mg/l

No toxicity at the limit of solubility

NOEC, Oncorhynchus mykiss (rainbow trout), 45 d, >= 0.017 mg/l

No toxicity at the limit of solubility

NOEC, Oncorhynchus mykiss (rainbow trout), 90 d, >= 0.014 mg/l

Chronic toxicity to aquatic invertebrates

NOEC, Daphnia magna, 21 d, 0.015 mg/l

Toxicity to soil-dwelling organisms

This product does not have any known adverse effect on the soil organisms tested.

NOEC, Eisenia fetida (earthworms), >= 76 mg/kg

Dodecamethyl cyclohexasiloxane**Acute toxicity to algae/aquatic plants**

Not expected to be acutely toxic to aquatic organisms.

No toxicity at the limit of solubility

ErC50, Pseudokirchneriella subcapitata (green algae), 72 Hour, > 0.002 mg/l

Polyethylene glycol**Acute toxicity to fish**

Material is not classified as dangerous to aquatic organisms (LC50/EC50/IC50/LL50/EL50 greater than 100 mg/L in most sensitive species).

12.2 Persistence and degradability**octamethylcyclotetrasiloxane [D4]**

Biodegradability: Material is expected to biodegrade very slowly (in the environment). Fails to pass OECD/EEC tests for ready biodegradability.

10-day Window: Not applicable

Biodegradation: 3.7 %

Exposure time: 28 d

Method: OECD Test Guideline 310

Stability in Water (1/2-life)

Hydrolysis, DT50, 3.9 d, pH 7, Half-life Temperature 25 °C, OECD Test Guideline 111

Hydrolysis, DT50, 16.7 d, pH 7, Half-life Temperature 12 °C, OECD Test Guideline 111

Hydrolysis, DT50, 0.075 d, pH 4, Half-life Temperature 25 °C, OECD Test Guideline 111

Decamethylcyclopentasiloxane

Biodegradability: Material is expected to biodegrade very slowly (in the environment). Fails to pass OECD/EEC tests for ready biodegradability.

10-day Window: Not applicable

Biodegradation: 0.14 %

Exposure time: 28 d

Method: OECD Test Guideline 310

Dodecamethyl cyclohexasiloxane

Biodegradability: Based on stringent OECD test guidelines, this material cannot be considered as readily biodegradable; however, these results do not necessarily mean that the material is not biodegradable under environmental conditions.

10-day Window: Fail

Biodegradation: 4.5 %

Exposure time: 28 d

Method: OECD Test Guideline 301B

Polyethylene glycol

Biodegradability: For this family of materials: Based on stringent OECD test guidelines, this material cannot be considered as readily biodegradable; however, these results do not necessarily mean that the material is not biodegradable under environmental conditions.

10-day Window: Not applicable

Biodegradation: 48 %

Exposure time: 28 d

Method: OECD Test Guideline 306

12.3 Bioaccumulative potential

octamethylcyclotetrasiloxane [D4]

Bioaccumulation: Bioconcentration potential is high (BCF > 3000 or Log Pow between 5 and 7).

Partition coefficient: n-octanol/water(log Pow): 6.49 Measured

Bioconcentration factor (BCF): 12,400 Pimephales promelas (fathead minnow) Measured

Decamethylcyclopentasiloxane

Bioaccumulation: Bioconcentration potential is moderate (BCF between 100 and 3000 or Log Pow between 3 and 5).

Partition coefficient: n-octanol/water(log Pow): 5.2 Measured

Bioconcentration factor (BCF): 2,010 Fish Estimated.

Dodecamethyl cyclohexasiloxane

Bioaccumulation: Bioconcentration potential is low (BCF less than 100 or log Pow greater than 7).

Partition coefficient: n-octanol/water(log Pow): 8.87

Polyethylene glycol

Bioaccumulation: For this family of materials: No bioconcentration is expected because of the relatively high water solubility.

12.4 Mobility in soil

octamethylcyclotetrasiloxane [D4]

Partition coefficient (Koc): 16596 OECD Test Guideline 106

Decamethylcyclopentasiloxane

Partition coefficient (Koc): > 5000 Estimated.

Dodecamethyl cyclohexasiloxane

Partition coefficient (Koc): > 5000

Polyethylene glycol

No data available.

12.5 Results of PBT and vPvB assessment

octamethylcyclotetrasiloxane [D4]

Octamethylcyclotetrasiloxane (D4) meets the current criteria for PBT and vPvB under REACH Annex XIII or other regionally specific criteria. However, D4 does not behave similarly to known PBT/vPvB substances. The weight of scientific evidence from field studies shows that D4 is not biomagnifying in aquatic and terrestrial food webs. D4 in air will degrade by reaction with naturally occurring hydroxyl radicals in the atmosphere. Any D4 in air that does not degrade by reaction with hydroxyl radicals is not expected to deposit from the air to water, to land, or to living organisms.

Decamethylcyclopentasiloxane

Decamethylcyclopentasiloxane (D5) meets the current REACH Annex XIII criteria for vPvB. However, D5 does not behave similarly to known PBT/vPvB substances. The weight of scientific evidence from field studies shows that D5 is not biomagnifying in aquatic and terrestrial food webs. D5 in air will degrade by reaction with naturally occurring hydroxyl radicals in the atmosphere. Any D5 in air that does not degrade by reaction with hydroxyl radicals is not expected to deposit from the air to water, to land, or to living organisms. Based on an independent scientific panel of experts, the Canadian Minister of the Environment has concluded that "D5 is not entering the environment in a quantity or concentration or under conditions that have or may have an immediate or long-term harmful effect on the environment or its biological diversity, or that constitute or may constitute a danger to the environment on which life depends".

Dodecamethyl cyclohexasiloxane

Dodecamethyl cyclohexasiloxane (D6) meets the current REACH Annex XIII criteria for vPvB. However, D6 does not behave similarly to known PBT/vPvB substances. The weight of scientific evidence from field studies shows that D6 is not biomagnifying in aquatic and terrestrial food webs. D6 in air will degrade by reaction with naturally occurring hydroxyl radicals in the atmosphere. Any D6 in air that does not degrade by reaction with hydroxyl radicals is not expected to deposit from the air to water, to land, or to living organisms.

Polyethylene glycol

This substance is not considered to be persistent, bioaccumulating and toxic (PBT). This substance is not considered to be very persistent and very bioaccumulating (vPvB).

12.6 Other adverse effects

octamethylcyclotetrasiloxane [D4]

This substance is not on the Montreal Protocol list of substances that deplete the ozone layer.

Decamethylcyclopentasiloxane

This substance is not on the Montreal Protocol list of substances that deplete the ozone layer.

Dodecamethyl cyclohexasiloxane

This substance is not on the Montreal Protocol list of substances that deplete the ozone layer.

Polyethylene glycol

This substance is not on the Montreal Protocol list of substances that deplete the ozone layer.

SECTION 13: DISPOSAL CONSIDERATIONS

13.1 Waste treatment methods

Do not dump into any sewers, on the ground, or into any body of water. This product, when being disposed of in its unused and uncontaminated state should be treated as a hazardous waste according to EC Directive 2008/98/EC. Any disposal practices must be in compliance with all national and provincial laws and any municipal or local by-laws governing hazardous waste. For used, contaminated and residual materials additional evaluations may be required.

The definitive assignment of this material to the appropriate EWC group and thus its proper EWC code will depend on the use that is made of this material. Contact the authorized waste disposal services.

SECTION 14: TRANSPORT INFORMATION

Classification for ROAD and Rail transport (ADR/RID):

- | | |
|-----------------------------------|--|
| 14.1 UN number or ID number | UN 3082 |
| 14.2 UN proper shipping name | ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S.(Octamethyl Cyclotetrasiloxane) |
| 14.3 Transport hazard class(es) | 9 |
| 14.4 Packing group | III |
| 14.5 Environmental hazards | Octamethyl Cyclotetrasiloxane |
| 14.6 Special precautions for user | Hazard Identification Number: 90 |

Classification for INLAND waterways (ADNR/ADN):

Consult your Dow contact before transporting by inland waterway

Classification for SEA transport (IMO-IMDG):

- | | |
|--|--|
| 14.1 UN number or ID number | UN 3082 |
| 14.2 UN proper shipping name | ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S.(Octamethyl Cyclotetrasiloxane) |
| 14.3 Transport hazard class(es) | 9 |
| 14.4 Packing group | III |
| 14.5 Environmental hazards | Octamethyl Cyclotetrasiloxane |
| 14.6 Special precautions for user | EmS: F-A, S-F |
| 14.7 Maritime transport in bulk according to IMO instruments | Consult IMO regulations before transporting ocean bulk |

Classification for AIR transport (IATA/ICAO):

- | | |
|---------------------------------|--|
| 14.1 UN number or ID number | UN 3082 |
| 14.2 UN proper shipping name | Environmentally hazardous substance, liquid, n.o.s.(Octamethyl Cyclotetrasiloxane) |
| 14.3 Transport hazard class(es) | 9 |

- 14.4 **Packing group** III
- 14.5 **Environmental hazards** Not applicable
- 14.6 **Special precautions for user** No data available.

This information is not intended to convey all specific regulatory or operational requirements/information relating to this product. Transportation classifications may vary by container volume and may be influenced by regional or country variations in regulations. Additional transportation system information can be obtained through an authorized sales or customer service representative. It is the responsibility of the transporting organization to follow all applicable laws, regulations and rules relating to the transportation of the material.

SECTION 15: REGULATORY INFORMATION

15.1 Safety, health and environmental regulations/legislation specific for the substance or mixture

UK REACH - UK Statutory Instruments 2019 No.758 as amended

Polymers are exempted from registration under REACH. All relevant starting materials and additives have been registered, notified for downstream user import (DUIN) or are exempt from registration according to UK Statutory Instruments 2019 No.758 as amended (UK REACH)., The aforementioned indications of the UK REACH registration status are provided in good faith and believed to be accurate as of the effective date shown above. However, no warranty, expressed or implied, is given. It is the buyer's/user's responsibility to ensure that his/her understanding of the regulatory status of this product is correct.

UK REACH List of restrictions (Annex 17)

Conditions of restriction for the following entries should be considered:

Number on list 3

octamethylcyclotetrasiloxane [D4] (Number on list 70a)

Decamethylcyclopentasiloxane (Number on list 70b)

Authorisation status under REACH:

The following substance/s contained in this product might be or is/are subject to authorization in accordance with REACH:

CAS-No.: 556-67-2	Name: octamethylcyclotetrasiloxane [D4]
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Authorisation status: listed in the Candidate List of Substances of Very High Concern for Authorisation

Authorisation number: Not available

Sunset date: Not available

Exempted (Categories of) Uses: Not available

CAS-No.: 541-02-6	Name: Decamethylcyclopentasiloxane
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Authorisation status: listed in the Candidate List of Substances of Very High Concern for Authorisation

Authorisation number: Not available

Sunset date: Not available
Exempted (Categories of) Uses: Not available

CAS-No.: 540-97-6	Name: Dodecamethyl cyclohexasiloxane
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Authorisation status: listed in the Candidate List of Substances of Very High Concern for Authorisation

Authorisation number: Not available

Sunset date: Not available

Exempted (Categories of) Uses: Not available

Control of Major Accident Hazards Regulations 2015 (COMAH)

Listed in Regulation: ENVIRONMENTAL HAZARDS

Number in Regulation: E1

100 t

200 t

15.2 Chemical safety assessment

No Chemical Safety Assessment has been carried out for this substance/mixture.

SECTION 16: OTHER INFORMATION

Full text of H-Statements referred to under sections 2 and 3.

H226	Flammable liquid and vapour.
H361f	Suspected of damaging fertility.
H410	Very toxic to aquatic life with long lasting effects.

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Most recent revision(s) are noted by the bold, double bars in left-hand margin throughout this document.

Legend

TWA	8-hr TWA
US WEEL	USA. Workplace Environmental Exposure Levels (WEEL)
Aquatic Chronic	Long-term (chronic) aquatic hazard
Flam. Liq.	Flammable liquids
Repr.	Reproductive toxicity

Full text of other abbreviations

ADN - European Agreement concerning the International Carriage of Dangerous Goods by Inland Waterways; ADR - Agreement concerning the International Carriage of Dangerous Goods by Road; AIIC - Australian Inventory of Industrial Chemicals; ASTM - American Society for the Testing of Materials; bw - Body weight; CLP - Classification Labelling Packaging Regulation; Regulation (EC) No 1272/2008; CMR - Carcinogen, Mutagen or Reproductive Toxicant; DIN - Standard of the German Institute for Standardisation; DSL - Domestic Substances List (Canada); ECHA - European Chemicals Agency; EC-Number - European Community number; ECx - Concentration associated with x% response; ELx - Loading rate associated with x% response; EmS - Emergency Schedule; ENCS - Existing and New Chemical Substances (Japan); ErCx - Concentration associated with x% growth rate response; GHS - Globally Harmonized System; GLP - Good Laboratory Practice; IARC - International Agency for Research on Cancer; IATA - International Air Transport Association; IBC - International

Code for the Construction and Equipment of Ships carrying Dangerous Chemicals in Bulk; IC50 - Half maximal inhibitory concentration; ICAO - International Civil Aviation Organization; IECSC - Inventory of Existing Chemical Substances in China; IMDG - International Maritime Dangerous Goods; IMO - International Maritime Organization; ISHL - Industrial Safety and Health Law (Japan); ISO - International Organisation for Standardization; KECI - Korea Existing Chemicals Inventory; LC50 - Lethal Concentration to 50 % of a test population; LD50 - Lethal Dose to 50% of a test population (Median Lethal Dose); MARPOL - International Convention for the Prevention of Pollution from Ships; n.o.s. - Not Otherwise Specified; NO(A)EC - No Observed (Adverse) Effect Concentration; NO(A)EL - No Observed (Adverse) Effect Level; NOELR - No Observable Effect Loading Rate; NZIoC - New Zealand Inventory of Chemicals; OECD - Organization for Economic Co-operation and Development; OPPTS - Office of Chemical Safety and Pollution Prevention; PBT - Persistent, Bioaccumulative and Toxic substance; PICCS - Philippines Inventory of Chemicals and Chemical Substances; (Q)SAR - (Quantitative) Structure Activity Relationship; REACH - Regulation (EC) No 1907/2006 of the European Parliament and of the Council concerning the Registration, Evaluation, Authorisation and Restriction of Chemicals; RID - Regulations concerning the International Carriage of Dangerous Goods by Rail; SADT - Self-Accelerating Decomposition Temperature; SDS - Safety Data Sheet; SVHC - Substance of Very High Concern; TCSI - Taiwan Chemical Substance Inventory; TECI - Thailand Existing Chemicals Inventory; TRGS - Technical Rule for Hazardous Substances; TSCA - Toxic Substances Control Act (United States); UN - United Nations; vPvB - Very Persistent and Very Bioaccumulative

Information Source and References

This SDS is prepared by Product Regulatory Services and Hazard Communications Groups from information supplied by internal references within our company.

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