

**MIRACLE GLOSS™**  
Professional Mold Release Since 1942

# MIRACLE GLOSS™ M0811V3

## Maximum Mold Release Wax

### Overview:

**M0811V3 Maximum Mold Release Wax** is classified as a non-hazardous costly blend of imported waxes specially formulated to provide the maximum number of releases per application. **M0811V3** is formulated to provide the applicator the easiest to use wipe on and wipe off experience allowing the optimum thickness of wax on the mold surface. **M0811V3** does not appear to haze and can be wiped off 1-10 minutes after application.

### Advantages:

- Easiest to apply and remove paste wax on the market.
- Creates a durable wax surface.
- Remains intact for multiple pulls.
- Non-hazardous.
- Ships as Non-Dangerous Goods.

### Direction for Use:

1. Mold surfaces should be cleaned to remove any previous waxes, sealers, compounds or other surface contaminants. A mild polish may be required to remove any previous semi-permanent sealers or release agents. Afterwards use **MG380 Mold Cleaner**.
2. For best results, use an applicator sponge to apply and a micro fiber towel to wipe off.
3. For new molds or plugs apply three (3) to six (6) coats of **M0811V3**. **M0811V3** does not appear to haze and can be wiped off with a micro fiber towel 1-10 minutes after application.
4. Allow 15-30 minutes between applications/coats.
5. If **M0811V3** is being used on a new mold or plug, it is recommended that PVA be used over **M0811V3** for the first one (1) or two (2) molding cycles.
6. After the first two (2) molding cycles, apply one (1) more coat of **M0811V3**. Under optimal conditions it is now possible to achieve multiple releases before a new application of **M0811V3** is required.

### Precautions

Use in a well-ventilated area. Keep container tightly closed. Dispose of contents or container in accordance with applicable local regulations. KEEP OUT OF REACH OF CHILDREN.

### First Aid:

If Inhaled: Remove person to fresh air and keep comfortable for breathing. If on skin: Wash with plenty of soap and water. If on skin: irritation or rash occurs: Get medical attention. Wash contaminated clothing before reuse. Call a Poison Center or physician if you feel unwell. Emergency Ph: +1 (703) 741-5970 (CHEMTREC) • (800) 424-9300 in the US.

### Storage and Handling:

Reseal the lid after each use. Store in a cool, dry place. Use in a well-ventilated area. Consult SDS prior to use. Shelf life is 36 months from date of manufacture.

### Packaging:

**M0811V3** is available in 311 gram cans, 12 cans per case:  
• **M0811V3** Part # M0811V3CSXX1

### Technical Assistance

Call: 800-227-5538 or 1 (717) 786-7355  
Email: [CustomerService@StonerMolding.com](mailto:CustomerService@StonerMolding.com)  
Visit: [StonerMolding.com](http://StonerMolding.com)

**NO RISK GUARANTEE.** Stoner Molding guarantees 100% satisfaction or your money back. If you're ever dissatisfied with any Stoner Molding product, simply return the unused portion for a full refund.



**Industrial Plasters**  
Proven Reliability

